

BUSINESS LEADER MEDIA

Money 'N Profits

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Your Source for Small-Business Opportunities

THE COURAGE TO INSPIRE

Opportunity World and the Women Presidents' Organization Salute the Leading Women in Business

THE HISTORY OF WOMEN in business is a long and diverse chapter in the pages of American history, filled with stories of success, perseverance and unwavering resolve. Thousands of strong women have achieved success in all areas of business, finance, marketing and in other power positions all over the country and the world, using their unending strength to break the old molds and to allow themselves to be cast in the new ones. These women have become the new role models - so that those of us in the next generation might build upon their legacy of pride, confidence and achievement.

It is our hope that by celebrating these immensely successful women - women who embody titles like entrepreneur, pioneer, founder, president and owner - you, our readers, regardless of gender, might be able to look up to them and gain an awareness of the opportunities that are around you.

These women come from varied and unique backgrounds, but their ability to achieve has led each of them to success. Some of these women have founded their own companies; some started off trying to save family businesses, but ended up growing them far beyond their greatest expectations. Still others have taken one of their passions and built it up into a multimillion-dollar dream. Others have used their dedication and business sense to rise to recognition in a male-dominated industry. What unites these women is their belief in themselves, their pride in their accomplishments and their willingness to help others.

So, in closing, *Opportunity World* and Business Leader Media wish to salute these extraordinary women for all of their successes and achievements. It is our sincerest hope that our audience of entrepreneurs and small-business owners will be inspired by the courage and dedication with which you, and all other women like you, have approached your careers and your lives.

OUR SINCEREST THANKS AND CONGRATULATIONS!



Naomi Glaser
Valera Global, Inc.
Long Island City, NY

Sometimes a quality service can only come from a quality person, and Naomi Glaser is certainly one of those. Glaser has received honors throughout her 36-year career for her entrepreneurial achievements and, as senior vice president and a founding member of Valera Global, she was named Enterprising Woman of the Year by Enterprising Women magazine, was a three time Finalist in Entrepreneur of the Year (Ernst & Young) and was honored as 2007 Largest Limo Operator of the Year (Limo Digest). Valera Global is a premiere provider of luxury executive transportation, serving Fortune 500 executives in the New York metropolitan area, major U.S. cities and Europe. Glaser combines her experience in the corporate and professional creative world to manage marketing, sales and customer relations for Valera. After studying at both Queens College and NYU, longtime New Yorker Glaser has garnered accolades both within her native city and from around the globe. As a survivor, she enthusiastically promotes cancer awareness charities and other philanthropic organizations.

2007 Revenue: \$28,000,000